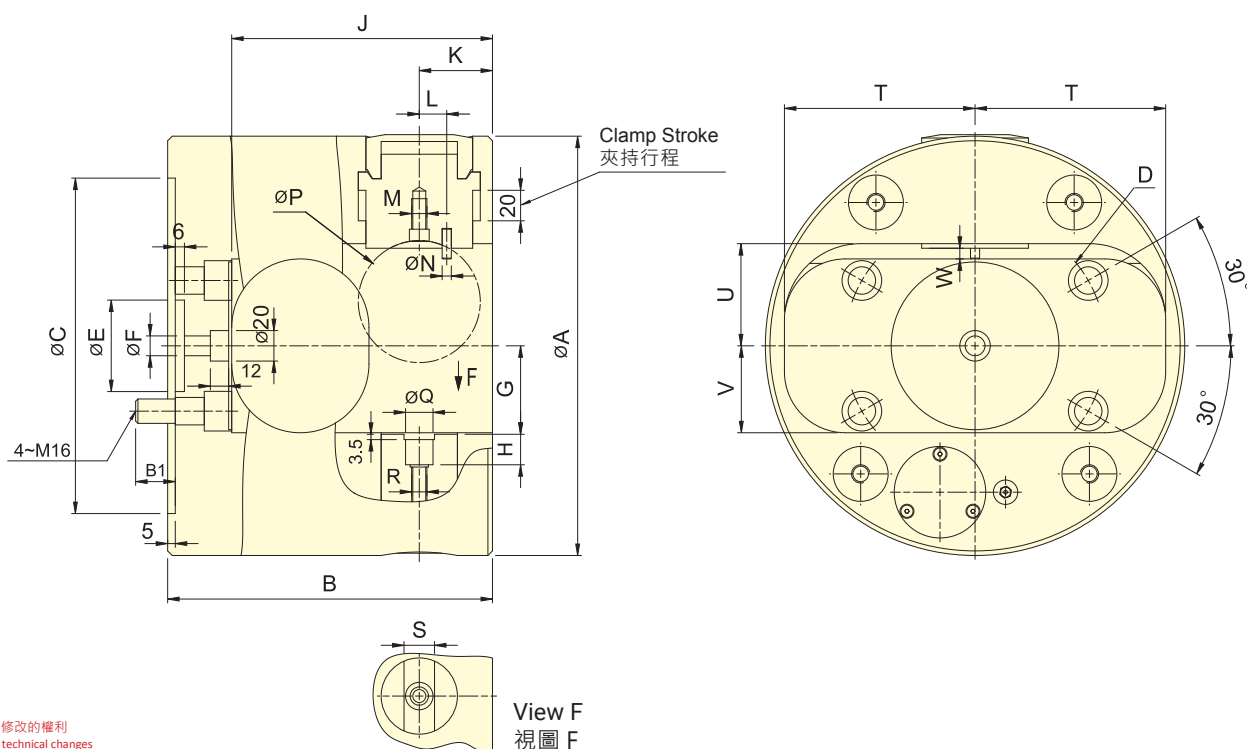


- 主軸運轉過程中進行分度操作，可於多個工作軸之間進行快速轉換。
- 夾頭內部零件均經硬化及精密研磨，並直接潤滑。
- 防水及防切屑設計。
- 高剛性結構及高重複精度。
- 獨特的分度系統及液壓系統，夾頭有壓力檢知機構，可靠性高。
- Indexing operates during the spindle rotation, can perform a quick change between multiple working axes.
- All parts of chuck hardened, ground and lubricated directly.
- Sealed against swarf, chips and coolant.
- High rigidity and high repeatability precision.
- Unique indexing system and hydraulic system, with pressure detection device in chuck, high reliability.



保留規格修改的權利
Subject to technical changes

技術規格 SPECIFICATIONS

型號 Model	分度角度 Index Angle Deg	爪行程 Jaw stroke mm	夾持範圍 Chuckling Area		容許油壓壓力 Max. pressure kgf/cm ²	最大夾持力 Max. Clamping force kN (kgf)	最高迴轉數 Max. speed min ⁻¹ (r.p.m.)	I Moment of inertia kg·m ²	重量 Weight kg	油壓迴轉接頭組 ROTATING JOINT	主軸內孔 Main Spindle Bore mm
			直徑 Dia Max. mm	長度 Len Max. mm							
IS-254	8x45,4x90	20	65	160	45	19.5(1990)	2400	0.41	41	IS-315	86+0.1
IS-275	8x45,4x90	20	80	220	45	25.4(2590)	2100	0.61	52	IS-315	86+0.1
IS-315	8x45,4x90	20	100	230	45	25.0(2550)	1800	1.13	76	IS-315	86+0.1

外型尺寸 DIMENSIONS

Model	A	B	B1	C(H6)	D	E	F	G	H	J	K
IS-254	254	190	23	220	171.4	60	13	47.5	18	155	48
IS-275	275	213	26	220	171.4	60	13	58	20	171	48
IS-315	315	232	22	220	171.4	60	13	71	18.5	187	50

Model	L	M	N	P	Q(H7)	R	S(H7)	T	U	V	W
IS-254	13	M8	5	48	18	M10	20	106	57	46.5	5.5
IS-275	18	M10	6	80	18	M10	20	125	67	57	7
IS-315	18	M10	6	75	24	M12	25	125	85	70	7.5